



INSTRUCTIONS REMOVABLE BASIC CORNER STRIPS AND JUMBO GUARDS SCREW ATTACHMENT

For all applications where padding may need to be removed for maintenance or cleaning

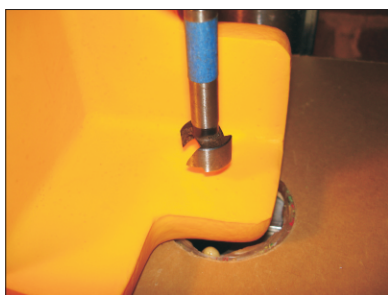
Note: Does not apply to corner strips with aluminum inserts

OPTION A

You can also drill holes and insert washers from the "outside"

Before you start:

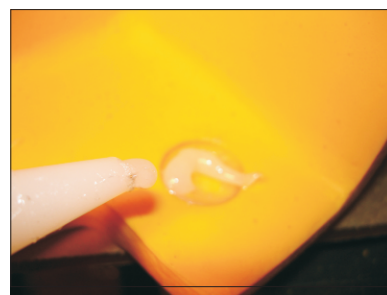
1. Forstner bits create smooth holes in the foam.
 2. Use "Fender" washers as they have a smaller hole to allow screw head a better hold.
 3. Best for drill bit and washers are a matching size
- Allow silicone 24 hours to fully cure



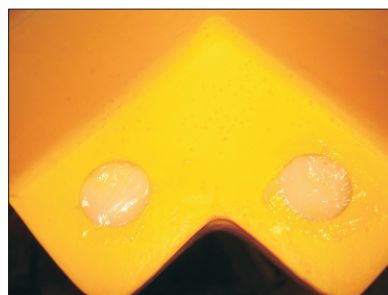
1. Use Forstner bit to drill a smooth hole on the backside.



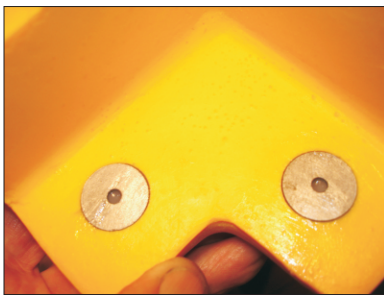
2. Depth of hole at least the thickness of the washer



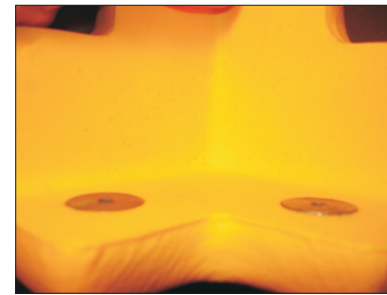
3. Apply silicone to the inside of the hole



4. Fill holes with silicone



5. Insert Washers



6. Washers are flush with the padding surface

Additional Instructions:

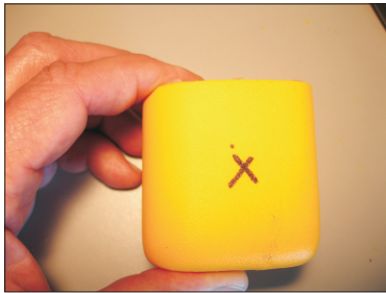
1. Use GE Silicone I, II or 2X
2. Put silicone on the screw/bolt head to help seal out water.
3. Allow silicone 24 hours to fully cure

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GOING

OPTION B



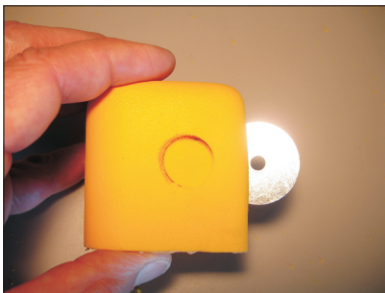
1. Mark hole location



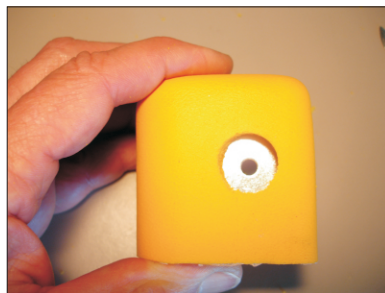
2. Drill with Forstner bit
- no more than $\frac{1}{2}$ way



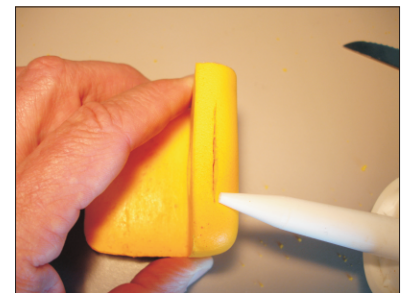
3. Cut slot for washer



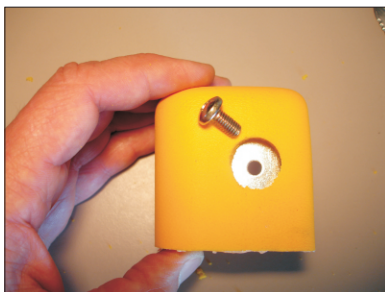
4. Insert washer



5. Center washer



6. Seal slot & washer hole



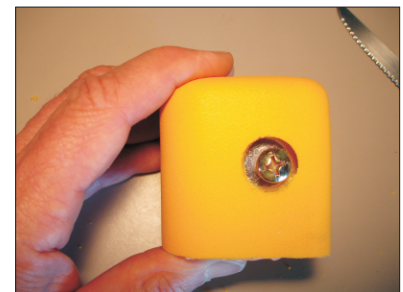
7. Insert screw/bolt

Note:

Forstner bit, washer and screw/bolt sizes will depend on customer's specific application

Use silicone to seal the washer insertion slot as well as the main hole - will prevent water absorption.

If possible put some silicone on the screw/bolt head to help seal out water.



8. Attach padding